## For agents

## Steel

Pipe Nipple


| price | $2 p$ |
| :--- | :--- |
| spec | $3 p$ |

## NoBrand

## Standard Product Catalog

## Standard price list

- June 2023 Correction -



## Stainless

Pipe Nipple

| price | $4 p$ |
| :--- | :--- |
| spec | $5 p$ |

Prices shown do not include consumption tax, shipping charges, or end material management fees. The contents of this catalog are subject to change without notice.


No Brand price [Steel pipe standard nipple]

| Material |  | Carbon Steel Pipes (SGP) Equivalent to JIS Standard Number G3452 [White type (with zinc plating), Black type (without plating) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Stan | dard | Pipe nipple (threaded pipe fittings JIS B 2302) Screw: PT (tapered pipe thread JIS B 0203) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Shape |  | White |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | Shortnipple | 50 mm | 65 mm | 75 mm | 85 mm | 100 mm | 110 mm | 125 mm | 135 mm | 150 mm | 175 mm | 200 mm | 225 mm | 250 mm | 275 mm | 300mm |
|  |  | 90 mm |  |  |  | 115 mm |  | 140 mm |  |  |  |  |  |  |  |  |
| 6A | 1/8B |  | $\begin{gathered} \$ 2.05 \\ (1000 \times 4) \\ (1000 \end{gathered}$ | $\begin{gathered} \$ 2.22 \\ (3280 \times 4) \end{gathered}$ | $\begin{gathered} \$ 2.55 \\ \hline 960 \\ (240 \times 4) \end{gathered}$ | $\begin{gathered} \$ 3 \\ 800 \\ (200 \times 4) \end{gathered}$ | OpenPrice <br> вто | $=\begin{gathered} \$ 3.67 \\ 640 \\ (160 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 4.56 \\ (180 \times 4) \\ (120 \times 4 \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 5.67 \\ (120 \times 4) \\ \\ \hline \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 8.07 \\ (60 \times 4) \\ (604 \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 9.69 \\ (100 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\$ 11.64$ |
| 8A | 1/4B | $\begin{aligned} & \$ 2.05 \\ & 2000 \\ & (500 \times 4) \end{aligned}$ | $\begin{gathered} \$ 2.22 \\ 960 \\ (240 \times 4) \end{gathered}$ | $\begin{aligned} & \$ 2.55 \\ & (180 \times 4) \\ & (180 \times 4) \end{aligned}$ | $\begin{gathered} \$ 3 \\ 560 \\ (140 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 3.67 \\ 400 \\ (100 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 4.56 \\ 3020 \\ (80 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 5.67 \\ 320 \\ (80 \times 4) \end{gathered}$ | $\begin{aligned} & \text { OpenPrice } \end{aligned}$ | $\begin{gathered} \$ 8.07 \\ (60 \times 4) \\ \binom{20}{\hline} \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 9.69 \\ (100 \times 2) \\ (100 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\$ \underset{160}{\$ 11.64}$ |
| 10A | 3/8B | $\begin{aligned} & \$ 2.05 \\ & (3000 \times 4) \\ & (300 \end{aligned}$ | $\begin{gathered} \$ 2.22 \\ (160 \times 4) \\ (160 \times 4 \end{gathered}$ | $\begin{aligned} & \$ 2.55 \\ & (180 \times 4) \\ & (120 \times 4 \end{aligned}$ | $\begin{gathered} \$ 3 \\ 400 \\ (100 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 3.67 \\ 320 \\ (80 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 4.56 \\ (60 \times 4) \\ (60 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 5.67 \\ 240 \\ (60 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 8.07 \\ (450 \times 4) \end{gathered}$ | $\begin{gathered} \text { OpenPrice } \\ \text { Bтo } \end{gathered}$ | $\begin{gathered} \$ 9.69 \\ (750 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\$ 11.64$ |
| 15A | 1/2B | $\begin{gathered} \$ 2.05 \\ (150 \times 4) \end{gathered}$ | $\begin{gathered} \$ 2.22 \\ \hline 400 \\ (100 \times 4) \end{gathered}$ | $\begin{gathered} \$ 2.55 \\ (80 \times 4) \\ (802 \end{gathered}$ | $\begin{gathered} \$ 3 \\ (70 \times 4) \\ (704 \end{gathered}$ | $\begin{gathered} \text { OpenPrice } \\ \text { вто } \end{gathered}$ | $\begin{gathered} \$ 3.67 \\ (400 \times 4) \\ (40 . \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 4.56 \\ 160 \\ (40 \times 4) \end{gathered}$ | OpenPrice вто | $\begin{gathered} \$ 5.67 \\ (30 \times 4) \\ (30 \times 4) \end{gathered}$ | OpenPrice вто | $\begin{gathered} \$ 8.07 \\ (30 \times 4) \\ (30 \times 4 \end{gathered}$ | OpenPrice вто | $\$ 9.69$ | OpenPrice <br> вто | $\$ 11.64$ |
| 20A | 3/4B | $\begin{gathered} \$ 2.02 \\ (100 \times 4) \end{gathered}$ | $\begin{aligned} & \$ 2.55 \\ & (70 \times 4) \\ & (700 \end{aligned}$ | $\begin{gathered} \$ 3.58 \\ \hline(50 \times 4) \\ \left(\begin{array}{c} 200 \end{array}\right. \end{gathered}$ | $\begin{gathered} \$ 3.67 \\ 160 \\ (40 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 5.05 \\ 120 \\ (30 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 6.09 \\ (25 \times 4) \\ (25 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 6.93 \\ 80 \\ (20 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 10.29 \\ (20 \times 4) \end{gathered}$ | $\begin{gathered} \text { OpenPrice } \\ \text { Bто } \end{gathered}$ | $\$ 12.11$ | OpenPrice <br> вто | $\$ 14.51$ |
| 25A | 1B | $\begin{gathered} \$ 3.11 \\ 200 \\ (100 \times 2) \end{gathered}$ | $\begin{gathered} \$ 3.58 \\ (100 \times 2) \\ (100 \times 2 \end{gathered}$ | $\begin{gathered} \$ 4.15 \\ \hline 10 \\ (70 \times 2) \end{gathered}$ | $\begin{gathered} \$ 5.05 \\ 120 \\ (60 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 6.47 \\ 90 \\ (45 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 7.82 \\ 80 \\ (40 \times 2) \end{gathered}$ | $\begin{gathered} \text { OpenPrice } \\ \text { BTO } \end{gathered}$ | $\begin{gathered} \$ 9.24 \\ (40 \times 2) \end{gathered}$ | OpenPrice BTo | $\begin{gathered} \$ 15.11 \\ \begin{array}{c} 60 \times 2 \end{array} \\ \hline(30 \times 2) \end{gathered}$ | $\begin{gathered} \text { OpenPrice } \\ \text { Bто } \end{gathered}$ | $\$ 17.93$ | OpenPrice | $\$ 20.69$ |
| 32A | 11/4B | $\begin{aligned} & \$ 5.05 \\ & 120 \\ & (60 \times 2) \end{aligned}$ |  | $\begin{aligned} & \$ 6.09 \\ & (500 \times 2) \end{aligned}$ | $\begin{gathered} \$ 6.55 \\ (40 \times 2) \end{gathered}$ | OpenPrice <br> BTO | $\begin{gathered} 70.45 \\ (35 \times 2) \end{gathered}$ | OpenPrice вто | $\mathfrak{\$} \mathbf{\$ 1 0 . 2 9}\left(\begin{array}{c} 70 \\ (35 \times 2) \end{array}\right.$ | OpenPrice вто | $\left[\begin{array}{c} \$ 12.11 \\ (30 \times 2) \end{array}\right.$ | OpenPrice вто | $\$ 19.7540$ | OpenPrice вто | $\$ 22.69$ | OpenPrice вто | $\$ 26.98$ |
| 40A | 11/2B | $\begin{gathered} \$ 5.76 \\ 100 \\ (50 \times 2) \end{gathered}$ |  | $\begin{gathered} \$ 7.04 \\ (35 \times 2) \\ \hline \end{gathered}$ | $\begin{gathered} \$ 8.07 \\ (30 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 10.13 \\ (25 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 12.42 \\ (2502) \end{gathered}$ | OpenPrice <br> вто | $\left[\begin{array}{c} \$ 14.93 \\ (20 \times 2) \end{array}\right.$ | OpenPrice вто | $\$ 22.36$ | OpenPrice <br> вто | $\begin{gathered} \$ 28.24 \\ 28 \end{gathered}$ | $\left\lvert\, \begin{gathered}\text { OpenPrice } \\ \text { Bto }\end{gathered}\right.$ | $\$ 31.02$ |
| 50A | 2B | $\begin{gathered} \$ 8.65 \\ (32 \times 2) \end{gathered}$ |  | $\begin{gathered} \$ 9.44 \\ 60 \\ (30 \times 2) \end{gathered}$ | $\begin{gathered} \$ 10.91 \\ 48 \\ (24 \times 2) \end{gathered}$ | OpenPrice вто | $\begin{gathered} \$ 13.69 \\ (20 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 16.87 \\ 30 \\ (15 \times 2) \end{gathered}$ | OpenPrice вто | $\begin{gathered} \$ 20.24 \\ (1502) \end{gathered}$ | OpenPrice вто | $\$ 31.42$ | OpenPrice <br> вто | $\$ 36.65$ | OpenPrice вто | $\$ 41.49$ |
| 65A | 21/2B | $\underset{36}{\$ 20.35}$ |  |  |  | $\begin{gathered} \text { OpenPrice } \\ \text { BTO } \end{gathered}$ | $\$ 29.96$ | OpenPrice <br> вто | $\$ 33.22$ | OpenPrice <br> вто | $\$ 38.76$ | OpenPrice вто | $\$ 43.27$ | $7 \begin{gathered} \text { OpenPrice } \\ \text { BTO } \end{gathered}$ | $\$ 60.96$ | $5 \begin{gathered} \text { OpenPrice } \\ \text { Bто } \end{gathered}$ | $\$ 67.62$ |
| 80A | 3B | $\underset{24}{\$ 25.58}$ |  |  |  |  | $\$ 32.22$ | OpenPrice вто | $\$ 38.76$ | OpenPrice вто | $\$ 43.27$ | OpenPrice вто | $\$ 50.87$ | OpenPrice <br> BTO | $\$ 73.05$ | OpenPrice BTO | $\$ 81.09$ |
| 100A | 4B | $\$ 38.35$ |  |  |  |  | $\$ 43.27$ | OpenPrice <br> вто | $\$ 48.71$ | OpenPrice <br> вто | $\$ 56.47$ | OpenPrice <br> вто | $\$ 73.05$ | OpenPrice <br> вто | $\$ 94.11$ | $\begin{gathered} 1 \text { OpenPrice } \\ \text { BTO } \end{gathered}$ | $\begin{gathered} \$ 106.78 \\ 4 \end{gathered}$ |
| 125A | 5B | $\$ 56.82$ |  |  |  |  |  |  | $\$ 65.45$ | OpenPrice BTO | $\$ 75.53$ | OpenPrice BTO | $\$ 97.31$ | OpenPrice BTO | $\$ 130.98$ | OpenPrice BTO | $\$ 149.67$ |
| 150A | 6B | $\$ 76.56$ |  |  |  |  |  |  | $\$ 83.71$ | OpenPrice <br> вто | $\$ 97.31$ | OpenPrice <br> вто | $\$ 126.91$ | OpenPrice <br> вто | $\$ 165.22$ | 2 OpenPrice вто | $\$ 192.96$ |

※ Prices in parentheses are for large boxes and small boxes.

V Summary
This is a pipe fitting of the external thread type that requires a tapered male thread (nominal: R or PT).

- Main applications

Indoor fire hydrant piping, indoor sprinkler system piping and foam extinguishing piping, general gas piping, general air piping or general air conditioning piping to distribute pressurized air from compressors, etc. to various facilities, piping for the flow of fluid to various machines and equipment or covered piping to protect structural parts, wiring, etc., and structural members such as handrails and plumbing.
$\nabla$ Recommended Pressure
Airtightness: 0.5 MPa (approx. $5 \mathrm{kgf} / \mathrm{cm} 2$ ) or less
Pressure resistance: Less than 2.5 MPa (approx. $25 \mathrm{kgf} / \mathrm{cm} 2$ )
$\nabla$ Chemical Composition

| Type | Symbol | Chemical composition (\%) |  |
| :---: | :---: | :---: | :---: |
|  |  | P | S |
| Carbon steel pipe <br> for piping | SGP | 0.040 or less | 0.040 or less |

$\nabla$ Inspection of Screws
All inspections of the screws are performed using tapered thread gauges that are specified in JIS B0253, the standard number of the Japanese Industrial Standard (JIS). (We use OSG gauges manufactured by OSG as the inspection gauge manufacturer.
$\boldsymbol{\nabla}$ Features of tapered pipe screws (JIS B 0203)
These screws are mainly used to ensure tightness in the threaded parts of pipes, pipe components and fluid equipment. The screw is shaped like a figure of eight with an angle of about 3.6 degrees from the tip of the screw to the end of the screw, with the tip of the screw being the thinnest and the end of the screw being the thickest. As you tighten the screw, the threads gradually intersect with those of the mating threads, and when the final torque is applied, the threads interlock with each other to close the gap between the inside and outside of the pipe, ensuring an airtight seal. Unlike a straight threaded screw, once the screw is torqued down, the threads are worn out the next time it is loosened. It is not suitable for use in areas where the screw is re-tightened many times.

No Brand spec 【Steel pipe standard nipple】



【Taper ratio】（1）

【Detailed view of screw】

（M）Number of threads

※ Dimensional unit is mm

| A | Size | 6A | 8A | 10A | 15A | 20A | 25A | 32A | 40A | 50A | 65A | 80A | 100A | 125A | 150A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | Outer diameter（ $\Phi$ ） | 10.5 | 13.8 | 17.3 | 21.7 | 27.2 | 34.0 | 42.7 | 48.6 | 60.5 | 76.3 | 89.1 | 114.3 | 139.8 | 165.2 |
| C | Thickness（t） | 2.0 | 2.3 | 2.3 | 2.8 | 2.8 | 3.2 | 3.5 | 3.5 | 3.8 | 4.2 | 4.2 | 4.5 | 4.5 | 5.0 |
| D | Short nipple dimensions | 24 | 26 | 28 | 34 | 38 | 42 | 50 | 50 | 58 | 70 | 78 | 90 | 103 | 103 |
| E | Screw dimensions | 11.5 | 12.5 | 13.5 | 16.5 | 18.5 | 20.5 | 24.5 | 24.5 | 28.5 | 34.5 | 38.5 | 44.5 | 50 | 50 |
| F | Taper angle | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ |
| G | Effective thread size | 3.97 | 6.01 | 6.35 | 8.16 | 9.53 | 10.39 | 12.7 | 12.7 | 15.88 | 17.46 | 20.64 | 25.4 | 28.58 | 28.58 |
| H | Effective diameter（Ф） | 9.728 | 13.157 | 16.662 | 20.955 | 26.441 | 33.249 | 41.91 | 47.803 | 59.614 | 75.184 | 87.884 | 113.03 | 138.43 | 163.83 |
| I | Effective valley diameter（Ф） | 8.566 | 11.445 | 14.95 | 18.631 | 24.117 | 30.291 | 38.952 | 44.845 | 56.656 | 72.226 | 84.926 | 110.072 | 135.472 | 160.872 |
| J | Screw pitch | 0.9071 | 1.3368 | 1.3368 | 1.8143 | 1.8143 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 |
| K | Thread angle | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ |
| L | Thread height | 0.581 | 0.856 | 0.856 | 1.162 | 1.162 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 |
| M | Number of threads | 28 | 19 | 19 | 14 | 14 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |


| Mat | erial | Stainless steel pipe (SUS304TP-A) Equivalent to JIS standard number G3459 ※ Some use TP-S |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Stan | dard | Pipe nipple (threaded pipe fittings JIS B 2302) Screw: PT (tapered pipe thread JIS B 0203) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Shape |  | Double screw |  |  |  |  |  |  |  |  |  | Single screw |  |  |  |  |  |
|  |  | Shortnipple | 50 mm | 65 mm | 5 mm | 85 mm | 100 mm | 110 mm | 125 mm | 135 mm | 150 mm | 175 mm | 200mm | 225 m | 250mm | 275 mm | 300mm |
|  |  | 90 mm |  |  |  | 115 mm |  | 140 mm |  |  |  |  |  |  |  |  |
| 6A | 1/8B |  | $\begin{aligned} & \$ 3.09 \\ & 1200 \\ & (100 \times 12) \end{aligned}$ | $\begin{gathered} \$ 3.91 \\ (100 \times 6) \\ (100 \times 6) \end{gathered}$ | $\begin{gathered} \$ 4.91 \\ (100 \times 6) \\ (100 \times 6 \end{gathered}$ | $\begin{gathered} \$ 5.36 \\ 500 \\ (100 \times 5) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 6.07 \\ (100 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 7.82 \\ (500 \times 6) \\ \left(\begin{array}{l} 3 \end{array}\right) \end{gathered}$ | OpenPrice <br> вто | $\begin{aligned} & \$ 8.55 \\ & (50 \times 5) \\ & \\ & \hline \end{aligned}$ | OpenPrice вто | $\left[\begin{array}{c} \$ 10.55 \\ (50 \times 4) \end{array}\right.$ | OpenPrice <br> вто | $\begin{gathered} \$ 14.73 \\ 200 \end{gathered}$ | OpenPrice вто | $\text { e } \$ 16.73$ |
| 8A | 1/4B | $\begin{aligned} & \$ 3.09 \\ & 1200 \\ & (100 \times 12) \end{aligned}$ | $\begin{gathered} \$ 3.91 \\ 600 \\ (100 \times 6) \end{gathered}$ | $\begin{aligned} & \$ 4.91 \\ & \begin{array}{c} 600 \\ (100 \times 6) \end{array} \\ & \hline \end{aligned}$ | $\begin{gathered} \$ 5.36 \\ 500 \\ (100 \times 5) \\ \hline \end{gathered}$ | OpenPrice <br> вто | $\begin{aligned} & \$ 6.27 \\ & (100 \times 4) \\ & (100 \times 4) \end{aligned}$ | OpenPrice вто | $\begin{gathered} \$ 7.82 \\ (50 \times 6) \\ (50 \times 6 \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 8.55 \\ (50 \times 5) \\ \hline(50 \times 5) \end{gathered}$ | OpenPrice вто | $\left[\begin{array}{c} \$ 10.55 \\ (50 \times 4) \\ (200 \end{array}\right.$ | OpenPrice BTo | $\$ 14.73$ | OpenPrice вто | ${ }_{200}^{\$ 16.73}$ |
| 10A | 3/8B | $\begin{gathered} \$ 3.09 \\ 800 \\ (100 \times 8) \end{gathered}$ | $\begin{gathered} \$ 3.91 \\ 400 \\ (100 \times 4) \end{gathered}$ | $\begin{gathered} \$ 4.91 \\ (100 \times 4) \\ (100 \end{gathered}$ | $\begin{gathered} \$ 5.36 \\ (100 \times 3) \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 6.27 \\ (500 \times 5) \\ \hline \end{gathered}$ | OpenPrice вто | $\begin{gathered} \$ 7.82 \\ (50 \times 4) \end{gathered}$ | OpenPrice <br> вто | $\begin{aligned} & \$ 8.50 \\ & 150 \\ & (50 \times 3) \end{aligned}$ | OpenPrice вто | $\begin{gathered} \$ 10.55 \\ (50 \times 3) \end{gathered}$ | OpenPrice <br> вто | $\$ 14.73$ | OpenPrice <br> вто | $\text { e } \$ 16.73$ |
| 15A | 1/2B | $\begin{gathered} \$ 3.91 \\ (50 \times 8) \end{gathered}$ | $\begin{gathered} \$ 5.36 \\ (50066 \\ (506 \end{gathered}$ | $\begin{gathered} \$ 5.73 \\ 200 \\ (50 \times 4) \end{gathered}$ | $\begin{gathered} \$ 6.27 \\ (500 \times 4) \end{gathered}$ | OpenPrice <br> BTO | $\begin{gathered} \$ 7.27 \\ \begin{array}{c} 150 \\ (50 \times 3) \end{array} \end{gathered}$ | OpenPrice <br> вто | $\begin{gathered} \$ 9.82 \\ 100 \\ (50 \times 2) \end{gathered}$ | OpenPrice <br> вто | $\left[\begin{array}{c} \$ 10.82 \\ (50 \times 2) \end{array}\right.$ | OpenPrice | $=\begin{gathered} \$ 13.55 \\ (50 \times 2) \end{gathered}$ | OpenPrice BTo | $\$ 18.09$ | OpenPrice BTo | $\$ 21.64$ |
| 20A | 3/4B | $\begin{gathered} \$ 4.45 \\ (500 \times 6) \\ (5006 \end{gathered}$ | $\begin{gathered} \$ 5.73 \\ (5000 \\ (504) \end{gathered}$ | $\begin{gathered} \$ 6.64 \\ (500 \times 4) \\ ( \end{gathered}$ | $\begin{gathered} \$ 7 \\ 150 \\ (50 \times 3) \end{gathered}$ | OpenPrice <br> вто | $\begin{aligned} & \$ 8.64 \\ & (50 \times 2) \\ & (50 \times 2) \end{aligned}$ | OpenPrice вто | $\begin{array}{r} \$ 10.82 \\ 80 \end{array}$ | OpenPrice <br> BTO | $\$ 12.91$ | OpenPrice BTo | $\$ 15.73$ | OpenPrice <br> BTo | $\$ 21.18$ | OpenPrice вто | $\mathrm{e} \$ 25.18$ |
| 25A | 1B | $\begin{gathered} \$ 6.09 \\ 200 \end{gathered}$ | $\underset{200}{\$ 6.91}$ | $\$ 8.09$ | $\$ 8.91$ | OpenPrice вто | $\$ 10.91$ | OpenPrice вто | $\$ 13.64$ | OpenPrice <br> вто | $\$ 15.73$ | OpenPrice вто | $\$ 19.55$ | OpenPrice <br> вто | $\$ 26.27$ | OpenPrice вто | $\text { e } \$ 31.36$ |
| 32A | 11/4B | $\begin{aligned} & \$ 8.64 \\ & 100 \end{aligned}$ |  | $\$ 10.55$ | $\$ 12.09$ | OpenPrice <br> вто | $\$ 14.82$ | OpenPrice вто | $\$ 18.64$ | OpenPrice <br> вто | $\$ 21.55$ | OpenPrice вто | $\$ 26.55$ | OpenPrice <br> вто | $\begin{aligned} & \$ 36 \\ & 20 \end{aligned}$ | OpenPrice вто | $\$ 42.55$ |
| 40A | 11/2B | $\begin{gathered} \$ 9.64 \\ 80 \end{gathered}$ |  | $\$ 11.73$ | $\$ \underset{60}{\$ 13.36}$ | OpenPrice вто | $\$ 16.55$ | OpenPrice вто | $\$ 20.36$ | OpenPrice вто | $\$ 23$ | OpenPrice вто | $\$ 29.73$ | OpenPrice вто | $\$ 39.64$ | OpenPrice <br> вто | $\text { e } \$ 46.45$ |
| 50A | 2B | $\begin{gathered} \$ 13.91 \\ 55 \end{gathered}$ |  | \$15.36 | $\$ 17.18$ | $\begin{gathered} \text { OpenPrice } \\ \text { BTo } \end{gathered}$ | $\$ 20.82$ | OpenPrice вто | $\$ 25.82$ | OpenPrice <br> вто | $\$ 29.82$ | OpenPrice вто | $\$ 36.64$ | OpenPrice вто | $\$ 50.55$ | OpenPrice вто | $\$ 59.36$ |
| 65A | 21/2B | $\$ 25.18$ |  |  |  | OpenPrice <br> BTO | \$38.82 | OpenPrice вто | $\$ 46.82$ | OpenPrice <br> вто | $\$ 54.27$ | OpenPrice вто | $\$ 69.09$ | OpenPrice <br> вто | $\$ 91.55$ | OpenPrice вто | $\begin{gathered} \$ 108.45 \\ 6 \end{gathered}$ |
| 80A | 3B | $\$ 33.09$ |  |  |  |  | $\$ 47.82$ | OpenPrice вто | $\$ 57.36$ | OpenPrice <br> вто | $\$ 66.91$ | OpenPrice вто | $\$ 84.18$ |  | $\begin{gathered} \$ 114.55 \\ 4 \end{gathered}$ | OpenPrice BTo | $\begin{gathered} \$ 133.09 \\ 4 \end{gathered}$ |
| 100A | 4B | $\$ 62.36$ |  |  |  |  | $\$ 73.27$ | $7 \begin{gathered} \text { OpenPrice } \\ \text { BTO } \end{gathered}$ | $\$ 84.82$ | OpenPrice <br> BTO | $\$ 114.82$ | OpenPrice вто | $\$ 121.09$ | OpenPrice <br> вто | $\$ 169.18$ | OpenPrice <br> вто | $\begin{gathered} \$ 191.36 \\ 2 \end{gathered}$ |

※ Prices in parentheses are for large boxes and small boxes.

## $\nabla$ Summary

This is a pipe fitting of the external thread type that requires a tapered male thread (nominal: R or PT).

- Main applications

Indoor fire hydrant piping, indoor sprinkler system piping and foam extinguishing piping, general gas piping, general air piping or general air conditioning piping to distribute pressurized air from compressors, etc. to various facilities, piping for the flow of fluid to various machines and equipment or covered piping to protect structural parts, wiring, etc., and structural members such as handrails and plumbing.

- Recommended Pressure

Airtightness: 0.5 MPa (approx. $5 \mathrm{kgf} / \mathrm{cm} 2$ ) or less
Pressure resistance: Less than 2.5 MPa (approx. $25 \mathrm{kgf} / \mathrm{cm} 2$ )
V Features of tapered pipe screws (JIS B 0203)
These screws are mainly used to ensure tightness in the threaded parts of pipes, pipe components and fluid equipment. The screw is shaped like a figure of eight with an angle of about 3.6 degrees from the tip of the screw to the end of the screw, with the tip of the screw being the thinnest and the end of the screw being the thickest. As you tighten the screw, the threads gradually intersect with those of the mating threads, and when the final torque is applied, the threads interlock with each other to close the gap between the inside and outside of the pipe, ensuring an airtight seal. Unlike a straight threaded screw, once the screw is torqued down, the threads are worn out the next time it is loosened. It is not suitable for use in areas where the screw is re-tightened many times.
$\nabla$ Inspection of Screws
All inspections of the screws are performed using tapered thread gauges that are specified in JIS B0253, the standard number of the Japanese Industrial Standard (JIS). (We use OSG gauges manufactured by OSG as the inspection gauge manufacturer.

- Chemical Composition

| Type | Symbol | Chemical composition (\%) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | C | Si | Mn | P | S | Ni | Cr | Mo |
| SUS304 | SUS304TP | 0.08 or less | 0.1 or less | 2.0 or less | 0.045 or less | 0.03 or less | 8.0 to 11.0 | 18.0 to 20.0 | - |



【Detailed view of screw】
(G)

(M) Number of threads

※ Dimensional unit is mm

| A | Size | 6A | 8A | 10A | 15A | 20A | 25A | 32A | 40A | 50A | 65A | 80A | 100A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | Outer diameter ( $\Phi$ ) | 10.5 | 13.8 | 17.3 | 21.7 | 27.2 | 34.0 | 42.7 | 48.6 | 60.5 | 76.3 | 89.1 | 114.3 |
| C | Thickness(t) | 2.0 | 2.0 | 2.0 | 3.0 | 3.0 | 3.0 | 3.5 | 3.5 | 3.5 | 4.0 | 4.0 | 4.0 |
| D | Short nipple dimensions | 24 | 26 | 28 | 34 | 38 | 42 | 50 | 50 | 58 | 70 | 78 | 90 |
| E | Screw dimensions | 11.5 | 12.5 | 13.5 | 16.5 | 18.5 | 20.5 | 24.5 | 24.5 | 28.5 | 34.5 | 38.5 | 44.5 |
| F | Taper angle | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ | $1.7899^{\circ}$ |
| G | Effective thread size | 3.97 | 6.01 | 6.35 | 8.16 | 9.53 | 10.39 | 12.7 | 12.7 | 15.88 | 17.46 | 20.64 | 25.4 |
| H | Effective diameter(\$) | 9.728 | 13.157 | 16.662 | 20.955 | 26.441 | 33.249 | 41.91 | 47.803 | 59.614 | 75.184 | 87.884 | 113.03 |
| 1 | Effective valley diameter(\$) | 8.566 | 11.445 | 14.95 | 18.631 | 24.117 | 30.291 | 38.952 | 44.845 | 56.656 | 72.226 | 84.926 | 110.072 |
| J | Screw pitch | 0.9071 | 1.3368 | 1.3368 | 1.8143 | 1.8143 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 | 2.3091 |
| K | Thread angle | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ |
| L | Thread height | 0.581 | 0.856 | 0.856 | 1.162 | 1.162 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 | 1.479 |
| M | Number of threads | 28 | 19 | 19 | 14 | 14 | 11 | 11 | 11 | 11 | 11 | 11 | 11 |


| Material |  | Carbon steel pipes (SGP), JIS standard number G3452 |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Product |  | Bend $45^{\circ}$ | Bend $90^{\circ}$ | Bend $180^{\circ}$ |
| Shape |  |  |  |  |
| 6A | 1/8B | $\$ 2.84$ | $\$ 3.15$ | $\$ 4.93$ |
| 8A | 1/4B | $\$ 2.84$ | $\$ 3.15$ | $\$ 4.93$ |
| 10A | 3/8B | $\$ 2.84$ | $\$ 3.15$ | $\$ 4.93$ |
| 15A | 1/2B | $\$ 3.47$ | $\$ 3.47$ | $\begin{gathered} \$ 5.8 \\ 50 \end{gathered}$ |
| 20A | 3/4B | $\$ 4.58$ | $\$ 4.73$ | $\underset{50}{\$ 7.84}$ |
| 25A | 1B | $\$ 7.22$ | $\underset{50}{\$ 6.64}$ | $\underset{25}{\$ 10.6}$ |
| 32A | 11/4B | $\underset{25}{\$ 10.13}$ | $\$ 9.69$ | $\$ 14.93$ |
| 40A | 11/2B | $\begin{aligned} & \$ 13.67 \\ & \hline 15 \end{aligned}$ | $\$ 12.36$ | $\begin{gathered} \$ 19.09 \end{gathered}$ |
| 50A | 2B | $\$ 21.96$ | $\underset{10}{\$ 19.35}$ | $\$ 28.89$ |

※ The bottom of the price list is the number of large boxes.

V Steel Pipe Standards
Carbon steel pipes (JIS G3452)
SGP black pipe

- Steel Pipe Characteristics

A carbon steel pipe used for piping of steam, water (except for waterworks), oil, gas, air, etc. with relatively low operating pressure.

マ Recommended Pressure
Airtightness: 0.5 MPa (approx. $5 \mathrm{kgf} / \mathrm{cm} 2$ ) or less
Pressure resistance: Less than 2.5 MPa (approx. $25 \mathrm{kgf} / \mathrm{cm} 2$ )
$\nabla$ Product Features
SGP steel pipe is bent by applying stress, and is most suitable for welded piping. The stroke to rise from the bend is longer than that of a welded joint, and the radius at the bend is larger. Ends are chamfered with 0.5 to 1 C inside and outside.
$\nabla$ Chemical composition

| Type | Symbol | Chemical composition (\%) |  |
| :---: | :---: | :---: | :---: |
|  |  | P | S |
| Carbon steel pipes | SGP | 0.040 or less | 0.040 or less |


(D)

(B)
※ Dimensional unit is mm

| A | Size | 6 A | 8 A | 10 A | 15 A | 20 A | 25 A | 32 A | 40 A | 50 A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | Outer diameter $(\Phi)$ | 10.5 | 13.8 | 17.2 | 21.7 | 27.2 | 34 | 42.7 | 48.6 | 60.5 |
| C | Thickness(t) | 2 | 2.3 | 2.3 | 2.8 | 2.8 | 3.2 | 3.5 | 3.5 | 3.8 |
| D | Bending part R | 30 | 30 | 30 | 50 | 55 | 70 | 90 | 100 | 125 |
| E | Rise dimension | 30 | 30 | 35 | 40 | 47 | 50 | 60 | 65 | 75 |
| F | Center length | 42 | 42 | 48 | 61 | 70 | 79 | 97 | 106 | 127 |


※ Dimensional unit is mm

| A | Size | 6 A | 8 A | 10 A | 15 A | 20 A | 25 A | 32 A | 40 A | 50 A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | Outer diameter $(\Phi)$ | 10.5 | 13.8 | 17.2 | 21.7 | 27.2 | 34 | 42.7 | 48.6 | 60.5 |
| C | Thickness(t) | 2 | 2.3 | 2.3 | 2.8 | 2.8 | 3.2 | 3.5 | 3.5 | 3.8 |
| D | Bending part R | 30 | 30 | 30 | 50 | 55 | 70 | 90 | 100 | 125 |
| E | Rise dimension | 30 | 30 | 35 | 40 | 47 | 50 | 60 | 65 | 80 |
| F | Center length | 60 | 60 | 65 | 90 | 102 | 120 | 150 | 165 | 205 |


※ Dimensional unit is mm

| A | Size | 6 A | 8 A | 10 A | 15 A | 20 A | 25 A | 32 A | 40 A | 50 A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B | Outer diameter $(\Phi)$ | 10.5 | 13.8 | 17.2 | 21.7 | 27.2 | 34 | 42.7 | 48.6 | 60.5 |
| C | Thickness $(\mathrm{t})$ | 2 | 2.3 | 2.3 | 2.8 | 2.8 | 3.2 | 3.5 | 3.5 | 3.8 |
| D | Bending part R | 30 | 30 | 30 | 50 | 50 | 75 | 75 | 100 | 125 |
| E | Rise dimension | 30 | 30 | 35 | 45 | 50 | 60 | 75 | 80 | 100 |
| F | Center length | 60 | 60 | 65 | 95 | 100 | 135 | 150 | 180 | 225 |
| G | Pitch | 60 | 60 | 60 | 100 | 100 | 150 | 150 | 200 | 250 |

## OGAWA PIPE Co., Ltd.

2-21, Shin-katanaike, Chita-shi,
Aichi, 478-0069 Japan
TEL : (0562)56-6661 FAX : (0562)56-6663
ซ. 0120-987-1 19
Mail : mail@ogawapipe.co.jp
URL : https://ogawapipe.co.jp

## ! handling instructions

1. Clean the thread and inside of the pipe before piping. Dirt and foreign substances such as dirt and dust can cause leakage and clogging
2. Do not allow any sealing tape or other substances to enter the pipe during piping.
3. Do not use the product for purposes other than those specified.
4. Be careful not to apply excessive torque or over-tighten screws.
